

COPPER AND BRASS SALES**MATERIAL TYPE****ALUMINIUM ALLOYS****PRODUCT DESIGNATION****2014 2024 2224 2324 7050 7075 7150 7175 7475 ALUMEC 89 ALUMEC 99 QC-7****"WARNING"**

SMALL CHIPS,FINE TURNINGS AND DUST MAY IGNITE READILY.EXPLOSION POTENTIAL MAY BE PRESENT WHEN:DUST OR FINES ARE DISPERSED IN THE AIR; FINE, DUST OR MOLTEN ALUMINUM ARE IN CONTACT WITH CERTAIN METAL OXIDES; OR,CHIPS,FINES,DUST OR MOLTEN ALUMINUM ARE IN CONTACT WITH WATER OR MOISTURE.KEEP AWAY FROM IGNITION SOURCE.USE EXPLOSION-PROOF VENTILATION.KEEP MATERIAL DRY.

THIS PRODUCT CONTAINS BERYLLIUM AND COPPER.INHALING BERYLLIUM DUST OR FUMES MAY CAUSE CHRONIC BERYLLIUM DISEASE (CBD),A SERIOUS CHRONIC LUNG DISEASE IN SOME INDIVIDUALS.BERYLLIUM IS A CANCER HAZARD;OVER TIME CBD AND CANCER CAN BE FATAL,TARGET ORGAN IS PRIMARILY THE LUNG.INHALING LARGE AMOUNTS OF COPPER,MAGNESIUM OXIDE,MANGANESE OXIDE,AND ZINC OXIDE FUMES OR DUST MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS.CHRONIC OVEREXPOSURE TO COPPER MAY CAUSE THICKENING OF THE SKIN;AND SKIN,TEETH,AND HAIR DISCOLORATION.CHRONIC OVEREXPOSURE TO MANGANESE DUST CAN CAUSE CENTRAL NERVOUS SYSTEM DAMAGE,SCARRING OF THE LUNGS AND REPRODUCTIVE HARM IN MALES.TARGET ORGAN IS PRIMARILY THE LUNG,BUT REPEATED HIGH EXPOSURE CAN ALSO AFFECT THE LIVER.CHRONIC OVEREXPOSURE TO IRON OXIDE DUST/FUME MAY CAUSE LUNG SIDEROSIS.CHRONIC OVEREXPOSURE TO SILICON DUST CAN CAUSE CHRONIC BRONCHITIS.OVEREXPOSURE TO AMORPHOUS SILICA CAN CAUSE DRYING OF THE MUCOUS MEMBRANES OF THE EYES,NOSE,AND THROAT.

THIS PRODUCT ALSO CONTAINS NICKEL AND CHROMIUM COMPOUNDS.INHALATION OF NICKEL DUST OR FUME MAY RESULT IN INFLAMMATION OF THE RESPIRATORY TRACT AND CAUSE NASAL AND/OR LUNG CANCER.NICKEL HAS BEEN IDENTIFIED AS A POTENTIAL HUMAN CARCINOGEN.EXPOSURE TO CHROMIUM DUST OR FUMES MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS AND KIDNEY AND LIVER DAMAGE.UNDER HIGH TEMPERATURES,HEXAVALENT CHROMIUM MAY BE PRODUCED,IF IN THE INSOLUBLE FORM,IT IS A CONFIRMED HUMAN CARCINOGEN.(CALIFORNIA PROPOSITION 65).

IF COATED WITH OIL,MAY CAUSE SKIN IRRITATION/DERMATITIS BY CONTACT.WELDING FUME IS LISTED AS A POSSIBLE CARCINOGENIC TO HUMANS.

READ THE ALUMINIUM/ALUMINIUM ALLOYS MATERIAL SAFETY DATA SHEET (MSDS) ON FILE WITH YOUR EMPLOYER BEFORE WORKING WITH THIS MATERIAL.

* If processing or recycling produces particulate,use exhaust ventilation or other controls designed to prevent exposure to workers. Examples of such activities include melting, welding,grinding,abrasive sawing,sanding and polishing.Any activity which abrades the surface of this material can generate airborne particulate.Use appropriate NIOSH approved respiratory protection (P95; P100 for lead with, quantitative fit testing required) if exposures exceed the permissible limits.

* The Occupational Safety and Health Administration (OSHA) have set mandatory limits on occupational exposures.

* Aluminum, in solid form and as contained in finished products presents no special health risk.

* Sold for manufacturing purposes only.This product can be recycled; contact your sales representative.

For additional information, call or write to Copper and Brass Sales,22355 West Eleven Mile Road, Southfield, MI 48033,telephone 248-233-5600, or visit our web site @ www.copperandbrass.com.



CERTIFIED TEST REPORT

Constellium Rolled Products Ravenswood, LLC

COPPER & BRASS SALES
1015 SAINT JEROME STREET
MISHAWAKA IN

46544

COPPER & BRASS SALES
P.O. BOX 5116
SOUTHFIELD MI

48086

COPPER&BR N68205 4075 INCLUSION SERIAL#: 20130422N68205 PAGE 1 OF 3

CUSTOMER PURCHASE ORDER NO. & ITEM 5400175333				Constellium ORDER NO. 110-512983		CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC Rt 2 South, Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA <i>Rodney J. Felty</i> Rodney J. Felty - Laboratory Manager
ALLOY 7075	CLAD. 00	TEMPER T651	GAUGE 2.28000	WIDTH 60.500	LENGTH 144.500	
ITEM ORDERED MOLD PLATE-DIST GE SPEC PLATE, SAWED MILL						
CUSTOMER SPECIFICATION AMS-QQ-A-250/12						
PART NUMBER ALFLR01001		B/L NUMBER N68200		DATE SHIPPED 04/22/13		
WEIGHT SHIPPED 8,420		NO. OF PIECES 4		GOVT. CONTRACT NO.		

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND % IACS	
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.
383331	LT	2	***** T651 79.3	79.8	69.4	69.5	***** 12.5	13.0		
All material contained in lot 383331 was cast and manufactured in the USA.										

ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS										

ASTM B209-10 AND AMS 4045K										
SEE ACTUAL CHEMICAL COMPOSITION										
ALUMINUM REMAINDER										

P-860-155D (06/11)

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402583662

CstAr

CstOr 250159

Wgt.: 289.000 LB

Date 07/13/2013

John R. Zambetti



CERTIFIED TEST REPORT

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COPPER & BRASS SALES
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			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.									
383331	C		ACTUAL CHEMICAL COMPOSITION																
			SI= 0.06	FE= 0.15	CU= 1.51	MN= 0.04	MG= 2.54												
			CR= 0.19	ZN= 5.61	TI= 0.02	ZR= 0.01													
			OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER																
CHEM COMP	ALLOY	SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS	
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH MAX.	TOTAL MAX.
		SEE ACTUAL CHEMICAL COMPOSITION																	
		ALUMINUM REMAINDER																	

P-860-155D (06/11)

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CstAr

CstOr 250159

Wgt.: 289.000LB

Date 07/13/2013

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For additional information, call or write to Copper and Brass Sales,22355 West Eleven Mile Road, Southfield, MI 48033,telephone 248-233-5600, or visit our web site @ www.copperandbrass.com.

4
Jc
Ship From: THYSSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G
No: PEC 832488
Ship Date 19Jul13 at 12:38 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

===== B I L L O F L A D I N G =====
1) Our Order PEC-586090- 6 Your PO # 20531
ALUMINUM FLAT BAR 6061-T6511
1.00" x 4.00" X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
13061491A	199684	12 FT	1	57

TOTAL:	1	1	LBS	57
--------	---	---	-----	----

Heat Number 13061491A *** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

BACK ORDER FROM OUR PREVIOUS B/L# 832058

TOTAL OF 1 BDL GR.W. 67 LBS

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

1-Planché
A TUNORKEA
Neerumk
13/1/18
M126 351

B I L L O F L A D I N G

No: PEC 832488

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
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Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
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RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

THYSSENKRUPP MATERIALS NA

PO/Rel 20531

Certificate of Mill Test Results

BL PEC-832488-001

ALUMINUM FLAT BAR 6061-T6511
1.00" x 4.00" x 144.0000"
PART NO.

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by: _____

16Jul13
Pg 1/1



TEL: (416)745-4444 FAX: (416)745-0925 1-800-668-7210
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4
<http://www.extrudex.com>

MILL TEST ASTM B221-12

BILL TO THYSSENKRUPP MATERIALS NA	Cert Code: 1	DIE NUMBER S	DATE OF SHIPMENT 7/11/2013	EXTRUDEX ORDER NO. 158955 - 12	MANIFEST NO. 290869
SHIP TO THYSSENKRUPP MATERIALS NA	CUSTOMER PO PEC-249564	ALLOY 6061	TEMPER T6511	MADE IN CANADA	
SO DESCRIPTION 1"x4" FB	CUSTOMER PART NUMBER 1-1000-4000	PART DESCRIPTION	SALESMAN FORBES DODWELL	CERTIFICATION MILL TEST ASTM B221-12	

Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	Jul/10/13	43.0	39.5	14.50	87.2, 87.8, 87.5	

Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
A.11 13061491A 6061	0.54	0.16	0.19	0.01	0.80	0.07	0.00	0.01	0.01	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	Remainder	0.00

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

David Natale
Quality Control Manager

1 - CUSTOMER COPY

MILL TEST ASTM B221-12

B I L L O F L A D I N G

No: PEC 832325

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 17Jul13 at 14:31 From PFW
 Probill
 Via VIM TRANSFER
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-586334- 1 Your PO # 20536
 Part # CUT FROM PLATE ASTM B209 Rel #
 ALUMINUM PLATE 7075-T651
 .375" THICK X 3.0000" X 144.5000"

MTR

Heat Number Tag No
 559802A4 199423

Quantity
 3.01 SFT

PCS 1 X

Wt LBS
 17

2) Our Order PEC-586334- 2 Your PO # 20536
 Part # CUT FROM PLATE ASTM B209 Rel #
 ALUMINUM PLATE 7075-T651
 .375" THICK X 8.0000" X 144.5000"

MTR

Heat Number Tag No
 559802A4 199424

Quantity
 16.06 SFT

PCS 2 ✓

Wt LBS
 89

3) Our Order PEC-586334- 3 Your PO # 20536
 ALUMINUM SQUARE BAR 7075-T651 QQ-A-225/9
 1.50" X 144.0000"

MTR

Heat Number Tag No
 MA20126120 567016

Quantity
 12 ' .2500 "

PCS 1 ✓

Wt LBS
 33

4) Our Order PEC-586334- 4 Your PO # 20536
 Part # CUT FROM PLATE ASTM B209 Rel #
 ALUMINUM PLATE 7075-T651
 1.50" THICK X 8.5000" X 144.5000"

MTR

Heat Number Tag No
 388201 199427

Quantity
 8.53 SFT

PCS 1 ✓

Wt LBS
 197

Page: 1Continued

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 RAPPORTÉES IMMÉDIATEMENT

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 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

Handwritten notes:
 1- FISC
 2-BDC
 K-SSD
 FGT
 16.013/14

B I L L O F L A D I N G

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CONCORD, ONTARIO L4K 5C6
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Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

5) Our Order PEC-586334- 5 Your PO # 20536
Part # CUT FROM PLATE ASTM B209 Rel #
ALUMINUM PLATE 7075-T651
2.250" THICK X 2.7500" X 144.5000"
Heat Number Tag No
383331 567110

Quantity PCS Wt LBS
8.29 SFT 3 289

OK MTR

6) Our Order PEC-586334- 6 Your PO # 20536
Part # CUT FROM PLATE ASTM B209 Rel #
ALUMINUM PLATE 7075-T651
4.00" THICK X 4.5000" X 144.5000"
Heat Number Tag No
401831 199428

Quantity PCS Wt LBS
4.52 SFT 1 276

MTR

7) Our Order PEC-586334- 7 Your PO # 20536
ALUMINUM PLATE 7075-T651
.375" THICK X 5.0000" X 144.5000"
Heat Number Tag No
559802A4 199429

Quantity PCS Wt LBS
15.05 SFT 3 84

MTR

8) Our Order PEC-586334- 8 Your PO # 20536
ALUMINUM SQUARE BAR 7075-T651
1.00" X 144.0000"
Heat Number Tag No
MA20131200 199430

Quantity PCS Wt LBS
12 FT 1 15

MTR

TOTAL: Tags PCS LBS
8 13 1000

Heat Number
388201
559802A4
MA20126120

*** Chemical Analysis ***

Page: 2Continued

12/17/19

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ATTN: CHANTAL/LINDA

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** REFERENCED ON IT **

TOTAL OF 1 TUBES, 2 BDLS GR.W. 1021 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

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Purchase Order Receipt Listing

Friday, July 19, 2013 11:21:39 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO20536 Receipt Dates from 7/19/2013 to 7/19/2013 All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID/Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO20536	1		M7075T6B0.375X3.0 f		7/23/2013	7/19/2013	12.0400	\$13.07	0.0000	0	\$157.40
			00								
CAD	No		7075-T6 BAR 0.375" f		12.0000	DES102		\$157.40	0.0000	0	
			X 3.000"								
			m126390								
	2		M7075T6B0.375X8.0 f		7/23/2013	7/19/2013	24.0800	\$19.41	0.0000	0	\$467.44
			00								
	No		7075-T6 BAR 0.375" f		24.0000	DES102		\$467.44	0.0000	0	
			X 8.000"								
			m126390								
	4		M7075T6B1.500X8.5 f		7/23/2013	7/19/2013	12.0400	\$67.31	0.0000	0	\$810.42
			00								
	No		7075-T6 BAR 1.500" f		12.0000	DES102		\$810.42	0.0000	0	
			X 8.500"								
			m126390								
	5		M7075T6B2.250X02. f		7/23/2013	7/19/2013	36.1250	\$31.53	0.0000	0	\$1,139.20
			750								
	No		7075-T6 BAR 2.250" f		36.0000	DES102		\$1,139.20	0.0000	0	
			X 2.750"								
			m126390								
	6		M7075T6B4.000X4.5 f		7/23/2013	7/19/2013	12.0400	\$91.51	0.0000	0	\$1,101.83
			00								
	No		7075-T6 BAR 4.000" f		12.0000	DES102		\$1,101.83	0.0000	0	
			X 4.500"								
			m126390								
	7		M7075T6B1.000X1.0 f		7/23/2013	7/19/2013	12.0000	\$8.79	0.0000	0	\$105.54
			00								
	No		7075 T6 BAR 1.00" f		12.0000	DES102		\$105.54	0.0000	0	
			x1.00								
			m126390								

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date	Required Qty	Recv Date/ Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MIRB Qty/ Reject Qty	Book Amt
Vendor ID/Vendor Name	8	VC-COP001	Thyssenkrupp Materials CA Ltd									
PO20536			M7075T6B5.000X0.3 f		7/23/2013	7/19/2013		36.1250	\$12.28	0.0000	0	\$443.66
CAD	No		7075-T6 BAR 5.000" f									
			X 0.375"						\$443.66	0.0000	0	
			m126390									
Total Received Quantity:												
Total Qty to Inspect (PO U/M):												
Total Reject Quantity:												
Total Receipt Value:												
Total Balance Due Quantity:												
												144.4500
												0.0000
												0.0000
												\$4,225.50
												0.0000